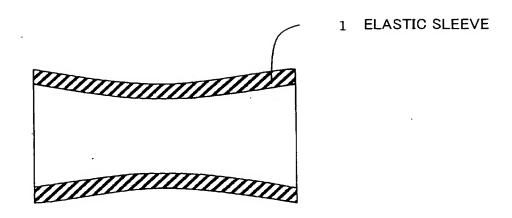
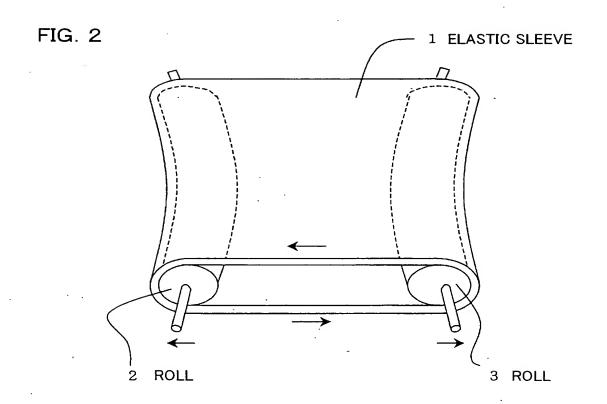
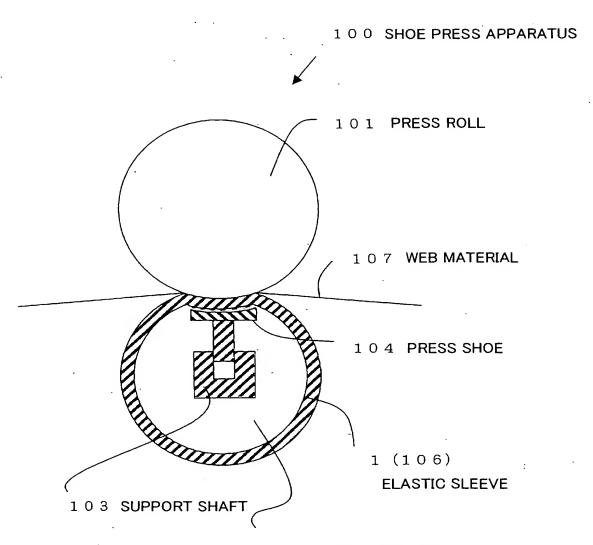
FIG. 1







1 0 2 SHOE PRESS ROLL

FIG. 4

